

RIVKLE® Standard blind rivet nuts

Steel zinc-plated | Countersunk head | Knurled | Cylindrical | Open

Note: Thread according to ISO 6h (ISO 68-1) - Corrosion resistance 400 h salt spray | Cr(VI)-free

Technical information can be found on the last page.



Diameter (d)	Article number	Drilling diameter d nominal size	B	E nominal size	L ₂
M 3	23317030175	5	6.6	0.1	5.9
	23317030250		7.0		6.0
	23317030325		7.0		6.0
M 4	23317040175	6	8.0	0.1	6.3
	23317040250		8.0		6.3
	23317040325		8.0		6.4
M 5	23317050200	7	8.5	0.1	8.5
	23317050300		9.0		8.5
	23317050400		9.0		8.5
	23317050500		9.0		8.5
M 6	23317060300	9	10.6	0.1	10.0
	23317060450		10.6		10.0
	23317060600		10.6		10.0
	23317060750		11.0		10.3
M 8	23317080300	11	12.6	0.1	11.5
	23317080450		13.6		11.5
	23317080600		14.0		11.0
	23317080750		14.0		11.5
M 10	23317100300	13	15.0	0.1	14.6
	23317100450		16.0		14.6
	23317100600		16.0		14.6

Diameter (d)	e		Length (l) nominal size	S	f nominal size
	min.	max.			
M 3	1.00	1.75	8.8	S = 2.8 - e	1.0
	1.75	2.50	9.6	S = 3.5 - e	1.2
	2.50	3.25	10.4	S = 4.3 - e	1.2
M 4	1.00	1.75	9.2	S = 2.8 - e	1.0
	1.75	2.50	10.0	S = 3.6 - e	1.2
	2.50	3.25	10.8	S = 4.3 - e	1.2
M 5	1.00	2.00	11.6	S = 3.8 - e	1.0
	1.50	3.00	12.7	S = 3.8 - e	1.4
	3.00	4.00	13.8	S = 5.2 - e	1.4
	4.00	5.00	14.9	S = 6.3 - e	1.4
M 6	1.50	3.00	15.0	S = 5.0 - e	1.2
	3.00	4.50	16.6	S = 6.5 - e	1.5
	4.50	6.00	18.2	S = 8.0 - e	1.5
	6.00	7.50	19.8	S = 9.4 - e	1.5

All technical data refer to the measure mm



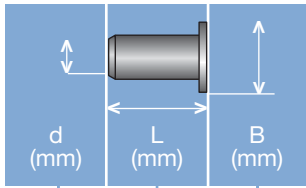
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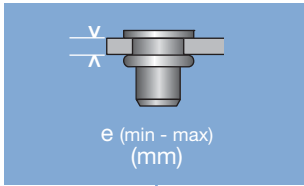
Diameter (d)	e		Length (l) nominal size	S	f nominal size
	min.	max.			
M 8	1.50	3.00	16.5	S = 6.0 - e	1.4
	3.00	4.50	18.1	S = 7.5 - e	2.0
	4.50	6.00	19.7	S = 8.6 - e	2.0
	6.00	7.50	21.3	S = 10.5 - e	2.0
M 10	1.50	3.00	20.4	S = 5.7 - e	1.4
	3.00	4.50	22.0	S = 7.3 - e	2.0
	4.50	6.00	23.6	S = 8.9 - e	2.0

All technical data refer to the measure mm

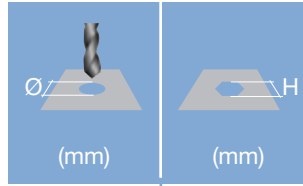




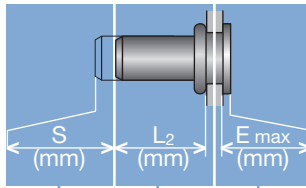
Head diameter
Overall length
Thread size



Grip range
 Defines the range of total thickness of the customers part (even if it consists of more than one layer)



Hole geometry
 If round → diameter
 If hexagonal → wigth across flats

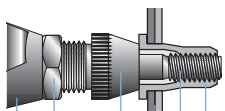


Head projection after setting
 Variable according to the application (setting load, material substrate, etc.)

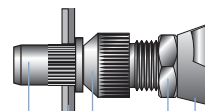
Blind side projection after installation
 Defines the clearance needed on the blind side (cannot be used for quality control)

Setting stroke
 Difference of total length before and after installation

RIVKLE® Nut



RIVKLE® Stud



- RIVKLE®
- Mandrel*
- Customers part
- Anvil*
- Counter nut
- Setting tool

in accordance to chosen RIVKLE®

All technical data refer to the measure mm

