

# RIVQUICK® Standard rivets

Countersunk head

Note: aluminium body and steel mandrel

Technical information can be found on the last page.



Diameter (d)	Article number	d <sub>1</sub> nominal size	d <sub>2</sub> nominal size	Drilling diameter d nominal size	e	
					min.	max.
2.4	22131224060	2.4	5	2.5 - 2.55	2.0	4.0
	22131224080			2.5 - 2.55	4.0	6.0
	22131224100			2.5 - 2.55	6.0	8.0
3	22031230080	3	6	3.1	3.5	5.5
	22131230090			3.1 - 3.2	4.0	6.0
	22131230110			3.1 - 3.2	6.0	8.0
3.2	22031232080	3.2	6	3.3	3.5	5.5
	22031232100			3.3	5.5	7.0
	22131232070			3.3 - 3.4	2.0	4.0
	22131232090			3.3 - 3.4	4.0	6.0
4	22131232110	4	7.5	3.3 - 3.4	6.0	8.0
	22031240080			4.1	3.0	5.0
	22031240100			4.1	5.0	6.5
	22031240120			4.1	6.5	8.5
	22131240070			4.1 - 4.2	2.5	4.0
	22131240090			4.1 - 4.2	3.5	6.0
	22131240110			4.1 - 4.2	5.5	8.0
	22131240120			4.1 - 4.2	7.5	9.0
	22131240140			4.1 - 4.2	8.5	11.0
	22131240160			4.1 - 4.2	10.5	13.0
4.8	22131240180	4.8	9	4.1 - 4.2	12.5	15.0
	22131240200			4.1 - 4.2	14.5	17.0
	22031248100			4.9	4.5	6.0
	22031248200			4.9	14.0	16.0
	22131248070			4.9 - 5.0	2.5	4.0
	22131248090			4.9 - 5.0	3.5	5.0
	22131248110			4.9 - 5.0	4.5	7.0
	22131248120			4.9 - 5.0	6.5	8.0
	22131248140			4.9 - 5.0	7.5	10.0
	22131248160			4.9 - 5.0	9.5	12.0
4.8	22131248180	4.8	9	4.9 - 5.0	11.5	14.0
	22131248200			4.9 - 5.0	13.5	16.0
	22131248260			4.9 - 5.0	19.5	22.0
	22131248300			4.9 - 5.0	23.5	26.0

Diameter (d)	Length (l) nominal size	Head thickness	Shear force (N)	Tensile force (N)
2.4	6	0.6	400	550
	8	0.6	400	550
	10	0.6	400	550
3	8	1.3	620	750
	9	1.0	600	950
	11	1.0	600	950

All technical data refer to the measure mm



# RIVQUICK® Standard rivets

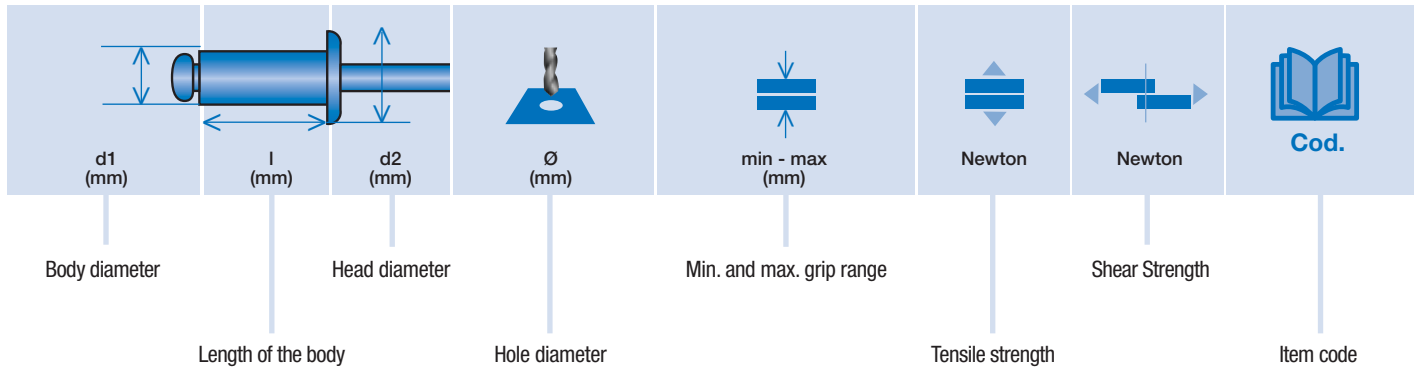
Countersunk head

Diameter (d)	Length (l) nominal size	Head thickness	Shear force (N)	Tensile force (N)
3.2	8	1.3	750	930
	10	1.3	750	930
	7	1.0	750	1000
	9	1.0	750	1000
	11	1.0	750	1000
4	8	1.7	1100	1600
	10	1.7	1100	1600
	12	1.7	1100	1600
	7	1.2	1200	1750
	9	1.2	1200	1750
	11	1.2	1200	1750
	12	1.2	1200	1750
	14	1.2	1200	1750
	16	1.2	1200	1750
	18	1.2	1200	1750
4.8	20	1.2	1200	1750
	10	2.0	1750	2300
	20	2.0	1750	2300
	7	1.3	1850	2600
	9	1.3	1850	2600
	11	1.3	1850	2600
	12	1.3	1850	2600
	14	1.3	1850	2600
	16	1.3	1850	2600
	18	1.3	1850	2600
	20	1.3	1850	2600
	26	1.3	1850	2600
	30	1.3	1850	2600

All technical data refer to the measure mm



## Symbol list



All technical data refer to the measure mm

